

# SPECIAL PACKAGING INSTRUCTION

Form Approved **XMB**  
OMB No. 0704-0188 **MB**

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1. PART OR DRAWING NO. 57K3351 TRANSFER CASE WITH CONTAINER		2. CAGE 19207		3. SPI NO. AK14233640	
4. NATIONAL STOCK NO. 2520-01-423-3640		5. DATE 07-10-2001		6. REVISION	
7. QUP 001	8. ICQ 000	9. UNIT PACK WT. 1010.0		10. UNIT PACK CU 43.250	11. UNIT PACK SIZE 50.0 X 36.8 X 40.7
12. MILITARY PRESERVATION MIL-STD-2073-1D, METHOD 55 & NOTE A		18. STEPS	19. REQD	20. DESCRIPTION	
13. CLEANING MIL-STD-2073-1D & NOTE B		1-C		PRESERVATIVE (INT)	
		2-D		CLOSURE	
14. DRYING MIL-STD-2073-1D & NOTE B		3-E		PRESERVATIVE (EXT) MIL-L-21260 TY 1, GR 10	
		4-F		MIL-D-3464 (36 UNITS)	
15. PACKING		5-D		CONTAINER: 12449001	
a. LEVEL A MIL-STD-2073-1D & NOTE G					
b. LEVEL B NOT APPLICABLE					
16. MARKING MIL-STD-129					

## 17. NOTES/DRAWING

WEIGHT OF CONTAINER 12449001 IS 535 LBS. WEIGHT OF TRANSFER CASE 11609224 IS 475 LBS.

### A. QUALITY ASSURANCE PROVISIONS:

1. INSPECT THE PRESERVATION AND UNIT PACK IAW MIL-STD-2073-1.
2. INSPECT THE CONTAINER IAW CID A-A-52462.

### B. CLEAN AND DRY ITEM BY ANY SUITABLE PROCESS BEFORE APPLICATION OF PACKAGING MATERIALS.

### C. FILL TRANSFER ASSEMBLY WITH OPERATING OIL. ROTATE INTERNAL MECHANISM SUFFICIENTLY TO ASSURE COMPLETE COVERAGE OF ALL INTERNAL SURFACES. DRAIN ASSEMBLY.

### D. SEAL ALL PORTS WITH PLUGS OR CAPS OF APPROPRIATE SIZE.

### E. APPLY SPECIFIED OIL TO ALL EXTERNAL UNPAINTED, UNPLATED, FERROUS METAL SURFACES OF TRANSFER CASE ASSEMBLY.

### F. INSTALL 36 UNITS OF DESICCANT INTO DESICCANT PORT ASSEMBLY.

### G. THE UNIT CONTAINER IS THE SHIPPING CONTAINER.